

Wednesday, 5/31/2006 3:18:31 PM
Kim Johnston

Process Sheet

Page 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Wednesday, 5/31/2006 3:18:31 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 26901

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D34685

SEAL



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SEAL

Batch: B26953 X

7.0

D3469041

SHUT-OFF VALVE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHUT-OFF VALVE ASS'Y

Batch: B26955 326954 4

RS 06/08/04

8.0

D3471041

BLOWER MOTOR SUPPORT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BLOWER MOTOR SUPPORT

Batch: B26955 ✓

ON D206-746-043

06.08.24

Sylvie

9.0

D34715

STIFFENER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER

Batch: B27455 X

10.0

D3473041

BLOWER INLET ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BLOWER INLET ADAPTER

Batch: B26956

ON D206-746-043

06.08.24

11.0

D3475041

DUMP OUTLET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DUMP OUTLET

Batch: B26616 X

12.0

D34755

SCREEN



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Screen

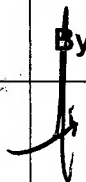
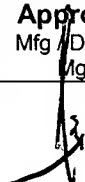
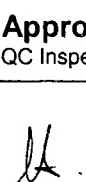
Batch: B27453 X

7.5 D3469-3 UPPER PLATE

BATCH: B26413-2

QTY: 1.0000 EACH(S). 06/08/04

06.08.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
06.08. 24	7.5	ADD D3469-3 TO PICK LIST		06.08.24	1		

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 26901

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D34757

scoop outlet



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

scoop outlet

Batch: B27543 X

14.0

D34759

OUTLET GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

OUTLET GASKET

Batch: B27456 Y

15.0

D3476041

blower motor adapter



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

blower motor adapter

Batch: B26957

02 D206-746-043

06-08-24 ✓

16.0

D3477041

Blower Motor Inlet Adapter



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Blower Motor Inlet Adapter

Batch: ~~B26957~~ B26578

02 D206-746-043

06-08-24 ✓

17.0

D3478041

AIR INLET ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

INLET ADAPTER

Batch: B26539 X

18.0

D34785

SCREEN



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SCREEN

batch: B27454 X

19.0

D34787

INLET GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

INLET GASKET

Batch: B27457 X

W/O:		WORK ORDER CHANGES					
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 26901

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

D34789

INLET SCOOP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

INLET SCOOP

Batch: B27542 ✓

21.0

D3481041

Shut off valve bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Shut off valve bracket

Batch: B26962 ✓

22.0

D34821

INLET INSULATION SOCK



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

INLET INSULATION SOCK

Batch: B26963 ✓

23.0

D34823

OUTLET INSULATION SOCK



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

OUTLET INSULATION SOCK

Batch: B26966 ✓

24.0

D34825

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 ✓

25.0

D34827

HOSE INSULATION



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

HOSE INSULATION

Batch: B26387 ✓

26.0

D34829

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

HOSE INSULATION

Batch: B26769 ✓

W/O:		WORK ORDER CHANGES					
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Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 26901

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

D348211

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26964 X

28.0

D348213

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 X

29.0

D34831

DUMP VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DUMP VALVE PLACARD

Batch: B26376 X

30.0

D34833

SHUT-OFF VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHUT-OFF VALVE PLACARD

Batch: B26377 X

31.0

D34835

warning label



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DUMP VALVE PLACARD

Batch: B26471 X

32.0

26D71

Blower Motor



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

JANITROL BLOWER MOTOR ASSEMBLY

Batch: M101147 ✓

ON D206746-013

54/1012 U

33.0

31903

BLUE TERMINAL AMP



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

BLUE TERMINAL AMP

Batch: M101053 X

W/O:		WORK ORDER CHANGES					
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 26901

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

AN33A

Bolt



Comment: Qty.: 26.0000 Each(s)/Unit Total : 26.0000 Each(s)
Bolt M19449 X

35.0

AN35 A

PAR MRC

BOLT

6/6/8

6.06.08.24



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
BOLT
Batch: M15205 Y

36.0

AN9604L

washer



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)
washer M14606 X
M101389 06/08/24

37.0

AN9608

WASHER



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)
WASHER (A/R)
Batch: M19356 QTY 10 X

38.0

AN96010

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
Washer
Batch: M5519 X

39.0

AN96010L

Washer



Comment: Qty.: 26.0000 Each(s)/Unit Total : 26.0000 Each(s)
Washer M18235 X
M19356 06/08/24

40.0

CR322343

Cherry Rivet



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)
Cherry Rivet
Batch: M12706 X

W/O:		WORK ORDER CHANGES					
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 26901

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

DCS549

TURN-TO-LOCK CONTROL



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

PUSH/PULL CONTROL

Batch: M100962 X

42.0

M227591169

16GA ELECTRICAL WIRE, 120" LONG



Comment: Qty.: 1.0000 ft(s)/Unit Total : 1.0000 ft(s)

16GA ELECTRICAL WIRE, 120" LONG

Batch: M100598 X

43.0

MS21083N08

NUT



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Qty (A/R) NUT

Batch: M19356 X

44.0

MS21919DG3

CLAMP



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Qty (A/R) CLAMP

Batch: M100798 X

45.0

MS21919DG44

CLAMP



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

CLAMP

Batch: M100771 X

46.0

MS21919DG48

CLAMP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CLAMP

Batch: M100998 X

W/O:		WORK ORDER CHANGES					
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 26901

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

47.0

MS24166D1

RELAY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

RELAY

Batch: M100 202 X

48.0

MS2524475

CIRCUIT BREAKER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CIRCUIT BREAKER

Batch: M100 007 X

*

54.50

49.0

MS2524415

BREAKER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BREAKER

Batch: M100 004 X

*

56.12

50.0

MS270390816

SCREW PAN HD



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Qty (A/R) SCREW PAN HD

Batch: M196 05 X

51.0

MS3505822

SWITCH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SWITCH

Batch: M100 202 X

52.0

NAS43DD316N

SPACER



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Qty (A/R) SPACER

Batch: M194 02 X

53.0

NAS43DD348FC

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Spacer

Batch: M172 80 X

W/O:		WORK ORDER CHANGES					
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 26901

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

54.0

NAS679A3

NUT SELF LOCK



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

NUT SELF LOCK

Batch: M100651 X

55.0

QS20044S

CLAMP



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

CLAMP

Batch: M100202 X

#

S61

56.0

QS20056S

CLAMP



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

CLAMP

Batch: M100857 3mcp X M101041 5mcp X

57.0

RTV106

RED HI-TEMPERATURE ADHESIVE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty (A/R) RED HI-TEMPERATURE ADHESIVE

Batch: M101238 X

58.0

SCEET11

SCEET



Comment: Qty.: 12.0000 f(s)/Unit Total : 12.0000 f(s)

SCEET

Batch: M101351 11PRD X M100807 2PRD X

59.0

SCEET12

HOSE 3" DIAMETER



Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

HOSE 3" DIAMETER

Batch: M100788 X

4/6/21 (1)

60.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

06/08/24

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____ Date: 06/08/27

NOTE: Date & initial all entries

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Date: Wednesday, 5/31/2006 3:18:32 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 26901

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

61.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

11-06.08.24

Job Completion



U 06.08.24

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

7.0 PARTS LIST

Qty -011	Qty -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		D3467-041	SHROUD ASSEMBLY (CAM-1984-004)
2		D3468-1	SEAL
1		D3468-3	LARGE SEAL STRIP
2		D3468-5	SEAL STRIP
1		D3469-041	SHUT-OFF VALVE ASSEMBLY (CAM-1984-005)
1		D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
1		D3471-5	STIFFENER (CAM-1984-008-4)
	2	D3472-041	CABIN HEAT OUTLET DEFLECTOR (CAM-1984-012)
	2	D3472-5	DOUBLER (CAM-1984-017-6)
1		D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
1		D3475-041	DUMP OUTLET (CAM-1984-013-27)
1		D3475-5	SCREEN (CAM-1984-013-25)
1		D3475-7	SCOOP OUTLET (CAM-1984-013-22)
1		D3475-9	GASKET
1		D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
1		D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
1		D3478-041	AIR INLET ADAPTER (CAM-1984-016)
1		D3478-5	SCREEN
1		D3478-7	GASKET
1		D3478-9	INLET SCOOP
	2	D3479-041	INLET ADAPTER (CAM-1984-017-22)
	2	D3480-041	EYEBALL INLET ADAPTER (CAM-1984-017-23)
	2	D3480-043	EYEBALL ADAPTER (CAM-1984-017-19)
	2	D3480-7	GASKET (CAM-1984-017-21)
1		D3481-041	SHUT-OFF VALVE BRACKET (CAM-1984-018)
1		D3482-1	INLET INSULATION SOCK (CAM-003-34)
1		D3482-3	OUTLET INSULATION SOCK (CAM-003-34)
1		D3482-5	HOSE INSULATION (CAM-003-34)
2		D3482-7	HOSE INSULATION (CAM-003-34)
1		D3482-9	HOSE INSULATION (CAM-003-34)
1		D3482-11	HOSE INSULATION (CAM-003-34)
1		D3482-13	HOSE INSULATION (CAM-003-34)
1		D3483-1	DUMP VALVE PLACARD (CAM-003-21)
1		D3483-3	SHUT-OFF VALVE PLACARD (CAM-003-22)
1		D3483-5	WARNING PLACARD

SHOP COPY
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 WORK ORDER
 NO. 26901

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Revision: A
 Date: 06.05.16

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

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7.0 PARTS LIST (CONTINUED)

QTY -011	QTY -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		26D71	JANITROL BLOWER MOTOR ASS'Y (EQUIV. 26D71-1)
4		320565	RING CONNECTOR (EQUIV. 31903 BLUE TERMINAL AMP)
	2	9977009-4	BELL EYEBALL VENT
26		AN3-3A	BOLT
	8	AN3-4A	BOLT
3		AN3-5	BOLT
5		AN960-4L	WASHER
10		AN960-8	WASHER
3		AN960-10	WASHER
26	16	AN960-10L	WASHER
	24	CR2248-4-2	RIVET (EQUIV. NAS1739B4-2)
5		CR2539-4-03	RIVET (EQUIV. CR3223-4-03)
2		DCS54-9	PUSH/PULL CONTROL
	1	HA-000611	CARBON MONOXIDE INDICATOR
1		M22759/16-16-9	16GA ELECTRICAL WIRE, 120" LONG
10		MS21083-N08	NUT
10		MS21919DG-3	CLAMP
2		MS21919DG-44	CLAMP
1		MS21919DG-48	CLAMP
1		MS24166D1	RELAY
1		MS25244-7.5	CIRCUIT BREAKER
1		MS25244-15	CIRCUIT BREAKER
10		MS27039-0816	SCREW
	8	MS27039-1-10	SCREW
1		MS35058-22	SWITCH
10		NAS43DD3-16N	SPACER
2		NAS43DD3-48FC	SPACER
	12	NAS1738B4-2	RIVET
6	8	NAS679A3	NUT
6		QS200 44 S	CLAMP
8		QS200 56 S	CLAMP
12'		SCEET 11	Ø2.75" HOSE
11'		SCEET 12	Ø3.00" HOSE
	4	TY-527M	TY RAP

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 WORK ORDER
 NO. 26901

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____